Model SCD 20,000 PSI Choke

The Model SCD is a forged body, 20,000 psi choke for severe service, available as an adjustable or a positive model.

Features

Adjustable Choke
- Worm gear drive actuator – eliminates backlash and provides precise control; self-locking to prevent movement even if hydraulic pressure is lost
- Quick change actuator – no need to disconnect hoses for removal. Trim can be changed in 15 minutes or less without removing the choke from the line or breaking into the manifold
- Accommodates 11/2" or 2" trim size
- Manual override capability - provided on all worm gear-operated hydraulic chokes in case of power loss
- Other types of actuator available – in addition to the exclusive modified worm gear actuator, our chokes available with hydraulic piston, electric or manual actuators
- Reversible gate and seat assembly – provides a minimum of two uses per piece, saving parts, reducing operating costs and maximising efficiency. Can be reversed in the field
- Solid tungsten carbide gate and seat – proven design provides maximum erosion resistance. Gate and seat are precision-ground to provide drop tight shut off

Positive Choke (except Model SCC)
- Quick change bean – bonnet easily removable. Service tools available to remove bean and bean carrier quickly for inspection or replacement
- Numerous bean sizes – accepts 1" (64/64ths) maximum orifice H2-style or OCT-style bean, or a 2" solid tungsten carbide bean seat (128/64)

All Chokes
- Pressure balanced trim – reduces operating forces, whether the choke is operated manually or automatically. Large balance ports provide protection against clogging
- Downstream wear sleeve and retainer ring – extended-length solid tungsten carbide seat provides wear protection downstream and a smooth transition for fluid into the downstream piping
- Large buffer cavity – slows velocity and distributes impact of solids, maximising trim life

Actuator Manipulator Option
- Allows one-man, in-line servicing of chokes
- No lifting device required
- 15-minute service time

Control Consoles
- Offer operation for one, two or more chokes and/or hydraulic control valves
- Speed adjusts to allow fast or slow choke movement
- One or two hydraulic pumps plus manual backup hydraulic pump
- Bourdon tube hydraulic pressure gauges or digital pressures gauges available
- Digital position indicator gauge standard
- Accumulators available for power backup or to smooth choke operation

Both Adjustable and Positive Chokes supplied with:
- Bleeder port to bleed pressure from choke body prior to choke bonnet removal for inspection or maintenance
- Studded inlet X flanged outlet standard. Flanged inlets available
- 29/16" X 31/16" outlet standard for use in Application Programme Interface (API) 20M service
- Other inlet and outlet sizes available
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Standard configuration
(Reversible, balanced, erosion-resistant trim)
Pressure ratings available  Application Programme Interface (API) 20,000 psi
Inlet size range  1 13/16” to 7 11/16”
Outlet size range  3 3/16”
Trim sizes available  1 1/2”, 2”
Testing  Application Programme Interface (API) 6A, API 16C
Body material  API 75K, impact tested IAW NACE MR01-75 / ISO 15156
Throttling trim material  Tungsten carbide
Seat material  Tungsten carbide
Seat leakage  Drop tight
API temperature ranges

<table>
<thead>
<tr>
<th>Standard</th>
<th>Optional</th>
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<tr>
<td>-20°F to +250°F (-29°C to +121°C)</td>
<td>-75°F to +350°F (-60°C to +177°C)</td>
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API 6A PSL 1 - 3, 3G
API 6A PR 1 - 2
Standard X & Y  6.470” x 13”

General design specifications
Open for controllability (maximum)  85%
Open for controllability (minimum)  2%
Exit velocity (maximum)  1.0 Mach
Downstream velocity (gas) (maximum)  0.3 Mach
Downstream velocity (liquid) (maximum)  100 - 200 ft/sec
Hydraulic operating pressure  1,800 psi - 2,000 psi
Seat leakage  Drop tight (Exceeds ANSI class V)
Throttling pressure drop  Full rated pressure

Note: Other sizes, configurations and pressure ratings are available to meet most applications, for more information contact your local Expro representative or email expro.powerchokes@exprogroup.com